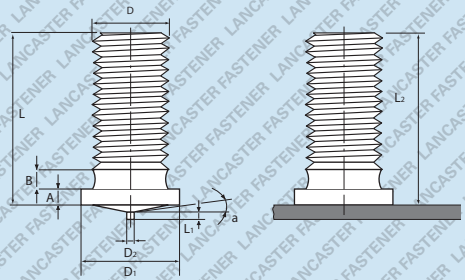


Technical Data

CD Weld Studs

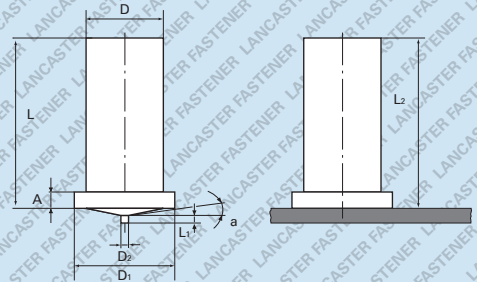
Threaded - PT (DIN EN ISO 13918)



THREAD (D)	L	D1 +/- 0.2	D2 +/- 0.08	L1 +/- 0.05	A	B MAX	L2	a +/- 1°
M3	See Dimensions	4.5	0.60	0.55	0.7 - 1.4	1.5	L - 0.3	3°
M4		5.5	0.65					
M5		6.5	0.75	0.80	0.8 - 1.4	2		
M6		7.5						
M8		9.0		0.85	0.7 - 1.4	3		
M10		10.5						

DIN EN ISO 13918 applies to sizes M3 - M6

Unthreaded - UT (DIN EN ISO 13918)



THREAD (D) +/- 0.1	L	D1 +/- 0.2	D2 +/- 0.08	L1 +/- 0.05	A	L2	a +/- 1°
Ø 3	See Dimensions	4.5	0.60	0.55	0.7 - 1.4	L - 0.3	3°
Ø 4		5.5	0.65				
Ø 5		6.5	0.75	0.80	0.8 - 1.4		
Ø 6		7.5					
Ø 7.1		9.0		0.85			